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This document contains non-IFRS financial measures including cash production costs, non production costs, Mineral Sands EBITDA, Underlying Group EBITDA, EBIT, free cash flow, and net debt amongst others. Iluka management considers these to be key financial performance indicators of the business and they are defined and/or reconciled in Iluka's annual results materials and/or Annual report. Non-IFRS measures have not been subject to audit or review.



All figures are expressed in Australian dollars unless stated otherwise.



Sustainability



2018 Sustainability Results



22% decrease in serious potential incidents
3.5 TRIFR¹



Human rights policy released



741 hectares of land rehabilitated



Climate change
approach developed
Aligned with TCFD recommendations



Approach to Tax Statement published

Member of

Dow Jones Sustainability Indices





Iluka's Sustainability Approach

Key pillars of approach: people, health and safety, social performance, environment, economic responsibility and governance.

Delivery of sustainable returns requires skilled, engaged, diverse and empowered workforce.

Ongoing trust of our communities earned from delivering on commitments.



Sustainability



Tailings storage facilities management

Active tailings storage facilities in Australia and Sierra Leone

No upstream raised tailings containments

Facilities constructed to full height or with downstream method, audited annually and inspected regularly by operational teams

Risk-based approach to tailings management in accordance with ANCOLD guidelines

Water Management

Site-specific water management plans and water balances guide responsible water use throughout the mine lifecycle

Water recycling utilised where possible and fresh water consumption minimised

Climate Change Approach

Support of the Paris Agreement objectives and IPCC assessment of climate change science

Commitment to align with the Task Force on Climate-related Financial Disclosures (TCFD) recommendations over 3 year period

TCFD year 1 focus: Scenario analysis to assess physical risks and opportunities from climate change

Human Rights

Human Rights Policy released and work program underway

Supply chain screening to identify and mitigate occurrences of modern slavery in preparation for *Modern Slavery Act 2018* reporting



Deliver Sustainable Value

Strong Market Fundamentals

Mineral sands demand linked to urbanisation, rising living standards, increasing array of applications

Value Driven Marketing Model

Direct customer relationships
Price driven by value in use
Focussed on sustainable pricing

Quality Mineral Sands Assets

Australia and Sierra Leone operations
Product mix weighted to premium
zircon and high grade titanium dioxide

Capital Discipline Framework

Strong balance sheet, disciplined capital allocation

Focus on shareholder returns via dividend framework

Project Pipeline

Sustaining and growth projects in Australia and Sierra Leone

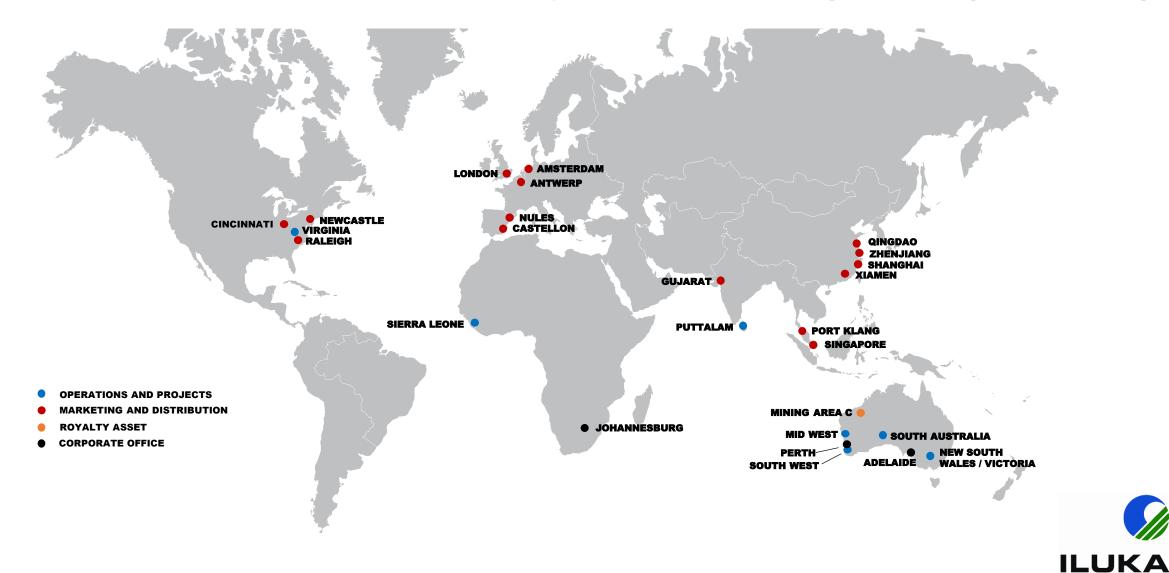
World-class Iron Ore Royalty

Royalty stream from BHP's Mining Area C hub in Western Australia Growth from BHP's South Flank development



Iluka's Asset Portfolio

60 years experience in mineral sands exploration, project development, mining, processing and marketing



Strong Financial Results in 2018



Mineral sands revenue ▲ 22%

Zircon prices ▲ 41% Rutile prices ▲ 21%

\$600m EBITDA

▲ 67% 48% EBITDA margin

> \$304m NPAT

\$304m Free cash flow

40% free cash flow returned to shareholders

29 cents full year dividend, fully franked

54% ROC 32% ROE

\$2m Net cash

(as at 31 Dec)
Net debt at end 2017 \$183m
\$312m capex on growth



Quality Mineral Sands Operations



- Large chloride ilmenite rich deposit
- 150km north of Perth
- Ilmenite to feed synthetic rutile kiln
- Synthetic rutile offtake contracts underpin returns
- Significant zircon and rutile production
- 8.5 year mine life, with potential 4 year extension





- World's largest zircon mine
- Discovered in 2004, mining commenced 2010
- Iluka's major source of zircon production
- Mining ceasing at Jacinth deposit in 2H19
- Move to Ambrosia deposit accelerated to smooth production
- Studies commenced for potential satellite mine at Atacama



- Began operations 1960s
- · Acquired by Iluka in December 2016
- · World's largest rutile mine
- Large, long life operations (~20 years)
- Planned closure of dredge operation completed Q1 2019



Pipeline of Growth Projects

Ambrosia, South Australia



Mine move to Ambrosia brought forward to 2019 to smooth zircon production

Construction and earth works progressing

Wimmera, Victoria

Zircon and rare earth project Feasibility study commenced

Test pit completed and customer samples prepared

Atacama, South Australia

Satellite deposit to existing J-A operation

Feasibility study commenced

Potential to add material zircon production

Eneabba Mineral Sands Recovery, Western Australia

Monazite-rich stockpile from historic mining

Other

Feasibility study commenced

Simple process proposed with low capital expenditure



Lanti and Gangama expansions,
Sierra Leone

Doubling of mining capacity at Lanti and Gangama operations

Both scheduled for commissioning in 2019

Sembehun, Sierra Leone

Expansion to new deposit

Currently undergoing value optimisation work

Optimisation studies completing H2 2019

SR1 restart, Western Australia

Scoping study commenced

Potential for ~120ktpa of synthetic rutile

Subject to appropriate commercial arrangements

Balranald, New South Wales

Rutile and zircon rich deposits

Development of innovative underground mining method via directional drilling

Final field trial subject to Board decision in H2 2019



Projects Delivered

Cataby, Western Australia

Major works:

2 in-pit mining units
Wet concentrator
Power, water, roads, camp
Highway upgrade
Processing plant upgrades

Utilising existing assets

Concentrator relocation to mine Mineral processing plant SR2 kiln

\$265-275m Capex

Completed within budget and on schedule

600+ people on site

900,000 hours worked (Jan 18 – Mar 19)

Major ongoing regional employer

Kiln Major Maintenance Outage, Western Australia



Major works:

SR2 kiln reline New rotary cooler shell New quench tower

~\$35m Capex

Completed on budget, ahead of schedule

600+ tasks

400+ people on site

Zero

Level 3+ environmental incidents





Projects in Execution

Lanti and Gangama Expansion, Sierra Leone

Doubling of capacity at each operation

To 1,000-1,200 tonnes per hour (ore feed rate)

- Duplication of existing design
- Gangama expansion: commissioning underway
- · Lanti expansion: commissioning mid 2019
- Both expansions ramping up in H2 2019
- Projects on schedule and on budget



Ambrosia, South Australia



Early mine move

Smooths production to partially offset grade decline

- · Utilises existing mining and concentrating assets
- \$35m capex budgeted in 2019
- \$20m further capex in 2020/21 for tailings management
- · Progressing ahead of schedule
- Move to Ambrosia planned for H2 2019





Iluka's Marketing Model of Value Creation

Focus on delivering sustainable prices Hub and spoke distribution model Prices negotiated with customers based on Warehouses positioned close to key markets Value in use value in use and other factors Global Multilingual / multinational salesforce pricing logistics Sustainable network approach **Industry** Zircon and titanium products are not Direct marketing exchange traded commodities Focus on understanding markets and customers monitoring and customer Direct channels to market Industry knowledge and analysis creates and analysis relationships competitive advantage **Product** Reputation innovation for quality, and technical consistency and delivery support Well recognised brand Product specifications important to customers and drive value Highly regarded with quality products and service Products developed to meet evolving industry demands

Sustainable Pricing Model



Sustainable pricing based on value in use

Zircon Pricing Model

Iluka introduced Zircon Reference Price in 2016

- Provides transparency for customers
- Actual price paid function of location, quantity, quality, purchase history etc

Iluka's Zircon Reference Price has delivered sustainable price growth



Titanium Pricing Model

Titanium feedstock prices negotiated with each customer

 Pricing based on specifications, relative economic value

High grade feedstock has natural advantage in production processes and lluka's main products have high 'value in use'

- Less waste
- Less consumables

Innovative contracting mechanisms to provide certainty for customers and protect Iluka's margins

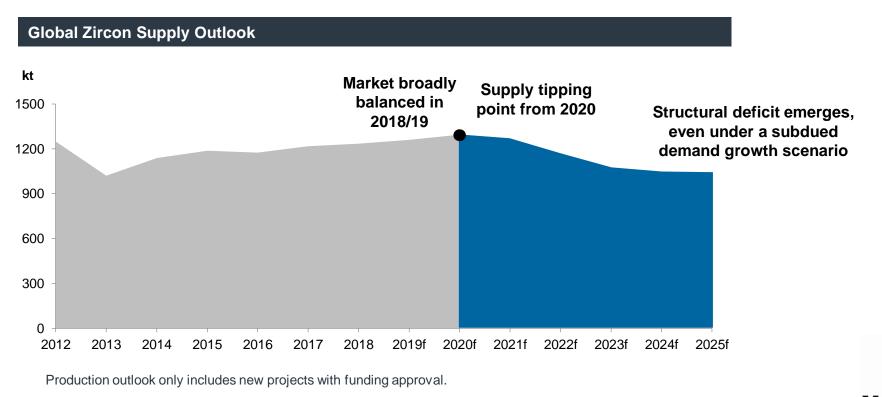


Notes: Zircon Reference Price is based on a 2 tonne bag of Zircon Premium, DAT, ex-China warehouse. Price differential between Zircon (Premium and Standard) and Zircon (all products) varies based on the price of each product and the mix of products sold in each period.

Zircon Market Structural Deficit



Lack of quality mineral sands projects, particularly with high zircon assemblage, and depletion of current operations (which includes Iluka)



Source: Iluka and TZMI

Zircon Market Update

- Some slowness in ceramic plant restarts in China following Chinese new year
- Improvements in Chinese housing market expected to support demand
- Environmental inspections continue with China Customs inspections now also stricter
- Cautious buying in European markets and drawing down of inventories
- Global supply remains tight for Premium zircon, although Standard zircon is now well supplied
- Progressive pick-up of consumption expected throughout rest of 2019



High Grade Titanium Pricing Dynamics

Recent decoupling of rutile and pigment prices due to supply tightness in very high grade feedstock market

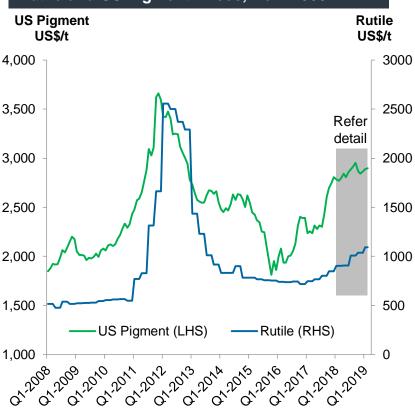
1. Pigment and rutile prices have historically moved together with lag of 6 to 12 months

Pigment price growth eased in 2018 while rutile price growth continued with further growth expected

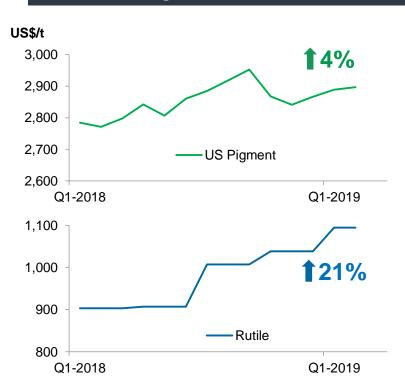
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3. Rutile market dynamics no longer mimic other titanium feedstocks - instead pricing driven by rutile supply tightness

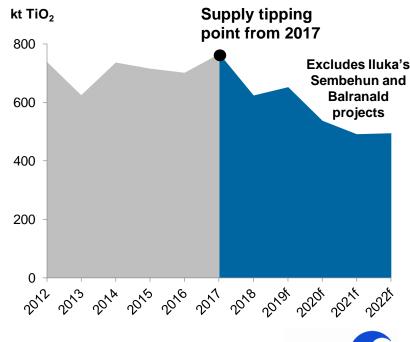
Rutile and US Pigment Prices, from 2008



Rutile and US Pigment Prices, from 2018



Global Rutile Supply Outlook



Source: Iluka and TZMI



Titanium Market Update

- Pigment demand stable in Q1 2019
 - Pigment producers commentary suggests stronger demand in H2 2019
- Pigment producers continue to use high grade feedstocks to increase plant throughput
- Minimal inventories through value chain
- Outlook for continued growth in demand over 2019
- Iluka unable to satisfy all requests for feedstock
 - Majority of product contracted or committed for 2019



Mining Area C Royalty



\$56m EBITDA 2018

~\$800m EBITDA

Since mining commenced

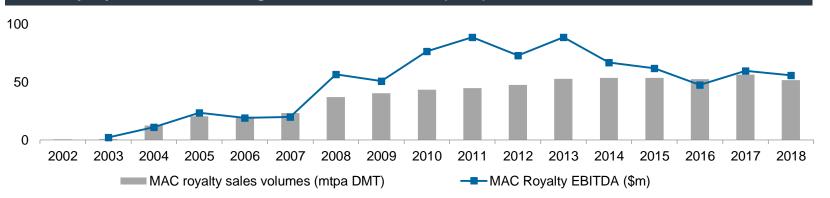
- Iluka holds a royalty over iron ore from BHP's Mining Area C (MAC), Western Australia
- Terms of royalty:
 - 1.232% of Australian denominated revenue from royalty area; and
 - one-off payment of A\$1 million per million tonne increase in annual capacity
- Royalty revenue set to grow with BHP's South Flank development

South Flank Development

- Approved by BHP Board June 2018
- ~145Mtpa (WMT) from combined MAC hub
- Quality ore contributing to increase in BHP's Western Australian average iron grade from 61% to 62%, and overall proportion of lump from 25% to ~35%
- Project 29% complete (as at April 2019)
- Initial production target 2021
- 25+ year life

Source: BHP

Iluka Royalty EBITDA and Mining Area C Sales Volumes (DMT)



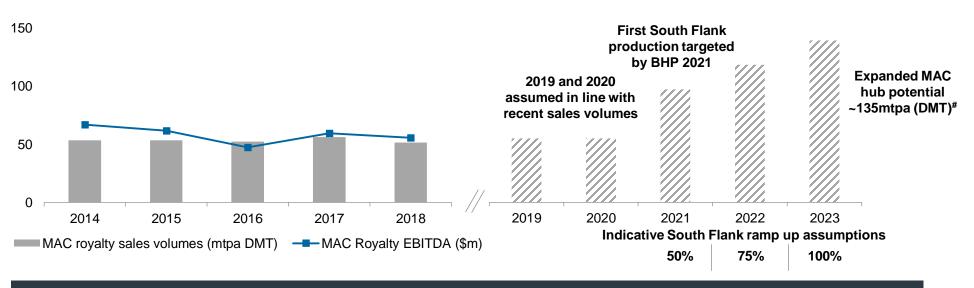


Mining Area C Royalty Growth





Indicative Royalty Sales Volumes (DMT) with South Flank Development



Royalty revenue set to grow with South Flank development

Earnings contribution will be dependent on the rate of ramp up, iron ore pricing, the ratio of lump to fines, the premium lump attracts over fines and the USD:AUD exchange rate.

- If 145mtpa (WMT) production is achieved by 2023 (135mtpa DMT), the lump ratio from South Flank is 35% and the premium attracted by lump is 20%, then EBITDA contribution in that year could be as shown.
- In addition to annual royalty earnings, one-off capacity payments will be approximately A\$80 million, payable as annual tonnages increase over the course of the ramp up of South Flank.

Royalty revenue		-	Iron Ore Fines: US\$/DMT, 62% Fe (FOB)		
	(A\$)		50	55	85*
	AUD:USD	0.75	\$118m	\$129m	\$200m
		0.70	\$126m	\$139m	\$214m
		0.65	\$136m	\$149m	\$231m



^{*} Based on spot pricing as at 10 May 2019



^{#145}mtpa (WMT) expanded MAC hub potential assumption in line with BHP disclosures, noting BHP's May 2017 EPA approval has nominal combined processing rate of 150mpta (WMT) of blended ore.

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