

# TUTUNUP MINERAL SANDS PROJECT



Iluka Resources proposes to develop a critical minerals mine in the south west of Western Australia, known as the Tutunup Mineral Sands Project.

The project is located approximately 17km east of Busselton and 195km south of Perth, and will form part of Iluka's ongoing South West Operations, with our processing facility at North Capel.

The proposed development envelope is approximately 650ha, with the final footprint of the project to be determined when planning is complete.

The project is targeting a chloride ilmenite deposit that contains titanium dioxide and zircon. These minerals are essential for many of the products we use every day including ceramics, paints, plastics and titanium metal.

The project will include the development of a mine pit and associated infrastructure, including a wet concentrator plant, tailings storage dams, administration office facilities, and heavy and light vehicle roads.

Mined areas will be progressively rehabilitated as the mine advances, with the aim of restoring land to be equivalent to its pre-mining capability, or to another end land use as agreed with landowners and regulators.

## DID YOU KNOW?



Iluka has a strong record of safe and responsible operations and is committed to sustainable, transparent and ethical practices.

We are a leader in land rehabilitation, with a dedication to ensuring positive biodiversity and environmental outcomes. Across Australia, we have completed over 18,000 hectares of rehabilitation on our former mine sites, comprising 14,000 hectares of agricultural land and 3,000 hectares of native vegetation.

## WHAT STAGE IS THE PROJECT AT?

The project is currently in the Develop Phase Study stage, which is now planned for completion in early 2027 (subject to change), rather than the previously communicated date of 2026. This stage involves a wide range of studies and assessments which will be used to inform a recommendation to the Iluka Board of Directors (the Board) to determine whether the project proceeds to execution.

The studies support the overarching Environmental Review Document (ERD) which will then be submitted to the Environmental Protection Authority (EPA) in 2025 (subject to change), rather than the previously communicated date of 2024. This change to the submission date allows for additional environmental assessments to be undertaken. The ERD will be made available for public review and comment for a six-week period, and Iluka will keep stakeholders updated regarding the commencement date.

The project is also subject to approvals and ongoing regulation under a number of Commonwealth and Western Australian State laws and regulations. As part of the approvals process, Iluka is required to conduct a range of technical studies addressing potential impacts, many of which are already underway or completed.

Subject to government approval and a Final Investment Decision by the Board, the project will then proceed to execution.

## COMMUNITY AND CULTURAL HERITAGE

Iluka has a long history of providing support to, and working collaboratively with, the communities in which we live and work, and we are proud to have been a part of Western Australia's South West region for more than 70 years.

We are committed to building and maintaining positive relationships with stakeholders throughout the various stages of our mining operations and projects. For us, that commitment takes many forms, including:

- Providing meaningful **employment** opportunities. Today, Iluka Resources directly employs more than 1,000 team members across Australia and the world.
- Supporting our communities. In 2024, we were proud to launch our new **social investment program**, Iluka Lends a Hand. So far this year, we have provided support to more than 80 community organisations and events across the country. Head to our website to find out more.
- Meaningful engagement with Traditional Owners and a real commitment to **cultural heritage**. Extensive cultural heritage surveys have been conducted across the Tutunup Mineral Sands Project development envelope, in close consultation with Traditional Owners of the area. Appropriate protection measures have been applied to all known sites of significance, and we continue to work in close collaboration to manage cultural heritage.

## HOW CAN I BE INVOLVED?

Iluka is committed to providing a range of opportunities for stakeholders and community members to inform project planning. As the project progresses, Iluka will continue to undertake community engagement to ensure open, honest and transparent communication.

Iluka has engaged Umwelt Environmental and Social Consultants (Umwelt) to undertake a Social Impact Assessment (SIA) for the project to help us better understand key social impacts and opportunities within the region. The SIA will form part of the ERD submission to the EPA.

To take part in the survey, please scan the QR code or alternatively please contact Umwelt's Social Team at [social-team@umwelt.com.au](mailto:social-team@umwelt.com.au) or 1300 793 267.

Stakeholders can also participate in the State and Commonwealth government approvals public comments processes.



 1800 305 993 (24/7 Iluka Community hotline)

 [tutunup.community@iluka.com](mailto:tutunup.community@iluka.com)

 <https://iluka.com/community-engagement/tutunup>

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